

PVC BANNER SAMPLE TEST CHECKLIST

Buyer approval record for unprinted roll material - complete before a production order

SAMPLE IDENTIFICATION

SUPPLIER / MANUFACTURER _____

PRODUCT / MODEL _____

BANNER TYPE / CONSTRUCTION _____

SAMPLE / LOT / BATCH ID _____

INTENDED APPLICATION _____

RECEIVED DATE _____

1 ROLL CONDITION

- ☐ Model, label and batch match the request
- ☐ Roll width, usable width, length and core recorded
- ☐ Surface is clean; defects and edge damage mapped
- ☐ No pinholes, scratches, dirt, blocking or telescoping
- ☐ GSM and thickness recorded with method and units
- ☐ Color, white point and finish match approved sample
- ☐ Roll packing, end caps and moisture protection checked

2 PRINT SETUP AND TRIAL

- ☐ Printer, ink set, profile and pass mode recorded
- ☐ Heat, cure, vacuum and feed settings recorded
- ☐ Same test image and conditions used for each sample
- ☐ Feed, flatness, cockling and strike-through checked
- ☐ Ink drying, curing and surface adhesion checked
- ☐ Color and image quality checked in intended lighting
- ☐ Printed sample labeled and retained with this form

3 FINISHING TRIAL

- ☐ Weld, hem or tape process and settings recorded
- ☐ Weld or seam strength checked for the application
- ☐ Eyelet, pole pocket or edge finish trial completed
- ☐ Cracking, delamination and edge curl checked
- ☐ Finished sample measured after cooling/conditioning
- ☐ Finished construction labeled and retained

4 PROJECT-SPECIFIC CHECKS

- ☐ Frontlit: print surface, white point and finish checked
- ☐ Backlit: transmission, uniformity and pinholes checked
- ☐ Blockout: opacity and show-through checked
- ☐ Mesh: liner/feed, ink collection and open area checked
- ☐ FR or compliance report matches exact model and scope
- ☐ Outdoor/weathering evidence matches project requirement

5 MEASURED TEST RECORD

TEST / PROPERTY	METHOD / REFERENCE	CONDITIONS + DIRECTION	SAMPLE COUNT	PROJECT LIMIT	RESULT / STATUS

Enter only agreed project limits from the PO, TDS or approved test plan. Do not invent a pass value.

DECISION

☐ PASS

☐ MODIFY AND RETEST

☐ REJECT

COMMENTS / REQUIRED CHANGE _____

APPROVER _____

DATE _____

RETAINED-SAMPLE ID _____